

PREPARED BY
PREPARATION DATE

C. F. VEALEY
10/26/92

EXCHANGING DATE
PRINTING TIME

10/26/92
14:52:35

APPROVED BY:

E. Walte

SUPERCEDES SPECIFICATION DATED: 10/09/92

CIGARETTE SPECIFICATION

LOUISVILLE
VIRGINIA SLIMS LIGHTS 100 MENTHOL FTB /& 6'S
BRAND CODE-0650 (STD) /& 0653 (STD)

EFFECTIVE DATE: 11/01/92
STANDARD PRODUCTION

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	9.0	MG/CIGT	8.5	-	9.0
TOBACCO ROD CIRCUM.	:	23.00	MM							
TOBACCO ROD LENGTH	:	67.0	MM							
FILTER LENGTH	:	31.5	MM							
TIPPING LENGTH	:	36.000	MM							
TOTAL R.T.D.	:	4.90	IN. H2O	FRESH MENTHOL :		.65	MG/CIGT	.60	-	.70
DILUTION TARGET	:	45.0	4/-	5.0 %						

TIPPING PAPER : 72MM X 3500H WHITE SGL PPT KC 265M2 12-470-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : AJAX HA 888-0 PVA 62-094-A
: FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A0520 - 13.40% VIRGINIA SLIMS LIGHTS MENTHOL FTB (6S : 13.40%)

CIGARETTE PAPER : 25.50MM X 6700H 46G/0.6% (K/D110-6/E751) 10-755-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : LOOSE ENDS: < 0.5000 GRAMS/50 CIGARETTES
: FIRMNESS: 3.10MM @ PACK O.V.%

REASON FOR CHANGE : BLEND CHGD TO 13% BLDET. NO FILLER CODE CHG. FROM.
: FILLER CHGD TO A0520 @ 13.40% O.V. FIELD MENTHOL
: TARGET AND RANGE REMOVED FROM SPECIFICATION.
: WTS CHGD. EFFECTIVE WHEN CURRENT FILLER DEPLETED.

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APPROVED BY: *E. Walte*

SUPERCEDES SPECIFICATION DATED: 10/15/92

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